



Parts needed for threading jig

Cross slide vise (Harbor Freight, Grizzly, Enco, etc.)

Threaded rod & nuts (McMaster Carr)

Adapter to fit chuck to threaded rod (Teknatool)

Square tube (size determined by vise and lathe swing)

Base and bolts and nuts

Knobs and matching bolts

Lock blocks *TO FIT BED WAYS*

60 degree double bevel cutter (Enco, Ebay)

Drill chuck w/draw bar